

## SECTION 1: Identification

**Product identifier used on the label:** ZEONEX® 5000  
604Z5000080  
**Other means of identification:** 604Z50000J7  
**Chemical Abstract Number (CASRN):** Mixture  
**Recommended use of the chemical:** Optical / Medical Device / Electrical Applications  
**Restrictions on use:** None

### Details of the supplier of the safety data sheet

|                                                          |                                                                                                      |                          |                                    |
|----------------------------------------------------------|------------------------------------------------------------------------------------------------------|--------------------------|------------------------------------|
| <b>Manufacturer/Supplier Name and Address:</b>           | Zeon Specialty Materials Inc.<br>25 Metro Drive #238<br>San Jose, CA 95110<br>USA<br>www.zeonsmi.com | <b>Customer Service:</b> | +1-408-641-7889<br>+1-408-516-9382 |
| <b>Email address of person responsible for this SDS:</b> | productstewardship@zeonsmi.com                                                                       |                          |                                    |

### Emergency telephone number

**24 hours per day/7 days per week:** 3E Global Response Hotline: 1 866 519 4752 (+1 760 476 3962) / Customer Code 335467

## SECTION 2: Hazard(s) identification

**Classification of the chemical in accordance with paragraph (d) of §1910.1200 (HCS 2024):** This product is not classified as hazardous in accordance with paragraph (d) of §1910.1200 (Hazard Communication).

### GHS Label Elements

**GHS Signal Word:** None  
**GHS Hazard Statements:** This product is not classified as hazardous according to the criteria of the GHS.  
**Precautionary Statements (Safety):** Not Applicable

**Other hazards:** None known

**Hazards Not Otherwise Classified:** None

**Hazards Identified When Used:** Contact with product at elevated temperatures can result in thermal burns. Processing and use of this product may cause static charge which may ignite flammable materials.

## SECTION 3: Composition/information on ingredients

### 3.1 Substances

Not Applicable

### 3.2 Mixtures

| Hazardous Chemical(s)                          | % | CAS# | GHS Classification | M-Factor |
|------------------------------------------------|---|------|--------------------|----------|
| No hazardous ingredients subject to disclosure |   |      |                    |          |

**Section Comments:** None

## SECTION 4: First-aid measures

### Description of first aid measures

|                         |                                                                                                                                                                                                                                                 |
|-------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Following Inhalation:   | Remove to fresh air. Seek medical attention if cough or other symptoms develop or persist.                                                                                                                                                      |
| Following Skin Contact: | Wash with soap and water. Get medical attention if irritation develops or persists. If molten material contacts skin, cool rapidly with water. Do not attempt to remove material from skin. Seek immediate medical attention for thermal burns. |
| Following Eye Contact:  | Treat as any foreign particulate matter. Do not rub eyes. Flush eyes with running water for several minutes while holding eyelids open. Consult a physician if irritation persists.                                                             |
| Following Ingestion:    | Normally not needed. If large quantities are ingested or if you feel unwell, call your local Poison Control Center (1-800-222-1222 in the U.S.) or physician.                                                                                   |

### Most important symptoms and effects, both acute and delayed

Processing operations may create vapors or fumes which may cause respiratory tract irritation and may cause irritation to the eyes. At processing temperatures, the combined ingredients (elastomer and other processing ingredients) may emit fumes and vapors that may cause irritation to the eyes. Contact with product at elevated temperatures can result in thermal burns. Processing operations may create vapors or fumes which may cause respiratory tract irritation.

### Indication of any immediate medical attention and special treatment needed

No additional first aid information available

## SECTION 5: Fire-fighting measures

### Extinguishing media

Use extinguishing media suitable for Class A fires (ordinary combustibles). Carbon dioxide is generally not recommended for use on Class A fires as a lack of cooling capacity may result in reignition., A solid stream of water may scatter molten product.

### Special hazards arising from the substance or mixture

Product will burn in a fire. Keep container tightly closed when not in use. Store away from heat, sparks, and other sources of ignition. Processing and use of this product may cause static charge which may ignite flammable materials. Take precautionary measures against static discharges. Special precautions must be taken if this product is ground or otherwise formed into a fine powder or dust since many organic substances in these forms present a dust explosion hazard. Dust in sufficient quantities may be ignited in air. Minimize dust generation and accumulation. Minimize activities which will float or suspend particles in air. Protect from sources of ignition.

Toxic gases may be formed upon combustion and represent a hazard to firefighters. See Section 10 for information on combustion products. Laboratory tests for thermal properties were conducted using OECD Guidelines. The results are indicated below:

93/105/EC Annex VIID 3.10 (Flammability (solids)): Not highly flammable

93/105/EC Annex VIID 3.11 (Explosive properties): Not explosive

93/105/EC Annex VIID 3.12 (Relative self-ignition temperature for solids): Does not self ignite

93/105/EC Annex VIID 3.16 (Thermal stability): Stable at room temperature

According to test method Test method was JIS Z8817-8818:

maximum explosion pressure (Pmax); 7.6 bar  
rate of pressure rise (Kst); 133 bar\*m/sec

minimum explosion concentration (MEC); 55 ~ 60 g/m<sup>3</sup>  
minimum ignition energy (MIE); 10 ~ 30 mJ (750 g/m<sup>3</sup>)  
minimum ignition temperature (T<sub>c</sub>); >400 °C

#### Hazardous combustion products

Carbon monoxide, Carbon dioxide, Hydrocarbons

#### Advice for firefighters

As in any fire, wear self-contained breathing apparatus operated in pressure-demand mode (NIOSH approved or equivalent) and full protective gear.

### SECTION 6: Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

No special requirements.

#### Environmental precautions

As with all industrial chemicals, use of good chemical hygiene and environmental stewardship practices is recommended.

#### Methods and material for containment and cleaning up

With a shovel or scoop place into appropriate containers for reuse, recycle or disposal.

#### Reference to other sections

Refer to Section 8, Exposure Control/Personal Protection.

### SECTION 7: Handling and storage

#### Precautions for safe handling

Follow all protective equipment recommendations provided in Section 8. Use with adequate ventilation. Processing and use of this product may cause static charge which may ignite flammable materials. Take precautionary measures against static discharges.

#### Conditions for safe storage, including any incompatibilities

Store away from heat. Do not store in direct sunlight.

### SECTION 8: Exposure controls/personal protection

#### 8.1 Control Parameters:

**OSHA permissible exposure limit (PEL), American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Value (TLV), and any other exposure limit used or recommended:**

| OSHA |    |      | ACGIH |      |
|------|----|------|-------|------|
| PEL  | AL | STEL | TLV   | STEL |

No hazardous ingredients  
subject to disclosure

PEL = Permissible Exposure Limit; AL = Action Limit; NE = Not Established; RD = Respirable Dust; STEL = Short Term Exposure Limit; TD = Total Dust; TLV = Threshold Limit Value, I = Inhalable Fraction, TWA = Time Weighted Average

#### Exposure controls

Appropriate Engineering Controls: Good general room ventilation should be sufficient to control airborne contaminants to safe levels.

#### Individual Protection Measures

Eye/Face Protection: Follow facility guidelines and requirements set forth in 29 CFR 1910.133. Additionally, chemical splash goggles and a face shield should be worn when handling heated or molten material to prevent thermal burns to the eyes or face.

|                           |                                                                                                                                                                                                                                                                                                                                                                             |
|---------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Hand Protection:          | Wear impervious gloves selected and used in accordance with the OSHA requirements at 29 CFR section 1910.138. For hot/molten product, use thermal insulating gloves and other clothing as necessary to protect from thermal burns.                                                                                                                                          |
| Skin and Body Protection: | Follow requirements set forth in 29 CFR 1910.132. The use of proper chemical hygiene practices is recommended.                                                                                                                                                                                                                                                              |
| Respiratory Protection    | Respiratory protection is not typically required under normal conditions of use. However, conduct a hazard assessment to identify and evaluate airborne air contaminants in accordance with 29 CFR 1910.134. Follow a respiratory protection program that meets 29 CFR 1910.134 and ANSI Z88.2 requirements whenever work place conditions warrant the use of a respirator. |

## SECTION 9: Physical and chemical properties

### Information on basic physical and chemical properties

|                                                  |                |
|--------------------------------------------------|----------------|
| Physical State:                                  | Solid          |
| Color:                                           | Colorless      |
| Odor:                                            | None           |
| Odor Threshold:                                  | Not Applicable |
| pH:                                              | Not Applicable |
| Melting Point/Freezing Point:                    | Not Determined |
| Initial Boiling Point and Boiling Range:         | Not Applicable |
| Flash Point:                                     | Not Applicable |
| Evaporation Rate (water = 1):                    | Not Applicable |
| Flammability (solid/gas):                        | See Section 5  |
| Particle Characteristics (median particle size): | Not Determined |
| Lower Explosive (Flammable) Limit:               | Not Applicable |
| Upper Explosive (Flammable) Limit:               | Not Applicable |
| Vapor Pressure:                                  | Negligible     |
| Vapor Density (Air=1):                           | Not Applicable |
| Relative Density (water = 1):                    | Not Determined |
| Solubility (water):                              | Insoluble      |
| Partition Coefficient: n-octanol/water:          | Not Determined |
| Autoignition Temperature:                        | 455            |
| Decomposition Temperature:                       | Not Determined |
| Kinematic Viscosity:                             | Not Applicable |

## SECTION 10: Stability and reactivity

|                                    |                                                                                         |
|------------------------------------|-----------------------------------------------------------------------------------------|
| Reactivity                         | Hazardous polymerization will not occur.                                                |
| Chemical stability                 | This material is stable when properly handled and stored.                               |
| Possibility of hazardous reactions | None Known                                                                              |
| Conditions to avoid                | Overheating                                                                             |
| Incompatible materials             | As with all organic materials, avoid contact with strong oxidizers and reducing agents. |
| Hazardous decomposition products   | Not Applicable                                                                          |

## SECTION 11: Toxicological information

### Description toxicological (health) effects and the available data used to identify those effects:

**Routes of Entry:** Skin contact; Process Vapor/Dust Inhalation.

### Symptoms related to the physical, chemical, and toxicological characteristics:

Processing operations may create vapors or fumes which may cause respiratory tract irritation and may cause irritation to the eyes. At processing temperatures, the combined ingredients (elastomer and other processing ingredients) may emit fumes and vapors that may cause irritation to the eyes. Contact with product at elevated temperatures can result in thermal burns. Processing operations may create vapors or fumes which may cause respiratory tract irritation.

### Delayed and immediate effects and chronic effects from short- and long-term exposure:

#### Numerical Values of Toxicity

#### Acute Toxicity Estimates:

Oral LD<sub>50</sub> (rat)

Dermal LD<sub>50</sub> (rabbit)

Inhalation LC<sub>50</sub> (rat)

No hazardous ingredients subject to disclosure

**Skin Corrosion/Irritation:** Does not meet classification criteria.

**Serious Eye Damage/Irritation:** Does not meet classification criteria.

**Respiratory or Skin Sensitization:** Not expected to be a sensitizer.

**Reproductive Toxicity:** Not known or reported to cause reproductive or developmental toxicity.

**Germ Cell Mutagenicity:** Not known or reported to be mutagenic.

**STOT – single exposure:** Does not meet classification criteria.

**STOT – repeated exposure:** Data lacking for classification

#### Carcinogenicity Listings by IARC and NTP

IARC

NTP

No hazardous ingredients subject to disclosure

## SECTION 12: Ecological information

**Toxicity:** No information available.

#### Numerical Values of Toxicity

Aquatic EC<sub>50</sub> (48H)

Aquatic EC<sub>50</sub> (96H)

Aquatic LC<sub>50</sub> (96H)

No hazardous ingredients subject to disclosure

**Persistence and Degradability:** Not Determined

**Bioaccumulative Potential:** Not Determined

**Mobility in Soil:** Not Determined

## SECTION 13: Disposal considerations

### Waste treatment methods

Waste resulting from this product as supplied is not known to be classified as a hazardous waste per the current listings and characteristics contained in 40 CFR Part 261, and its Appendices. It is the generator's responsibility to determine, per the regulation, the applicability of the Resource Conservation and Recovery Act (RCRA), as well as all state, local, or other governmental agency waste disposal regulations, to the particular waste materials prior to treatment or disposal.

## SECTION 14: Transport information

### U.S. Department of Transportation UN Number:

This product is not defined or designated as a hazardous material.

### Canadian Transport of Dangerous Goods (TDG):

This product is not classified as a dangerous good for transport.

### Mexican Regulation for the Land Transport of Hazardous Materials and Wastes:

This product is not defined or designated as a hazardous material.

### International Air Transport Authority (IATA/ICAO) UN Number:

This product is not classified as a dangerous good for transport.

### International Maritime Organization (IMO) UN Number:

This product is not classified as a dangerous good for transport.

## SECTION 15: Regulatory information

### Safety, health and environmental regulations/legislation specific for the substance or mixture

| Chemical Inventory Status: |                                                                                                                                      |
|----------------------------|--------------------------------------------------------------------------------------------------------------------------------------|
| Australia (AIC):           | Some but not all components are listed on this inventory. Please contact productstewardship@zeonchemicals.com for more information.  |
| Canada (DSL):              | Listed on the NDSL                                                                                                                   |
| China (IECSC):             | Notified                                                                                                                             |
| Japan (ENCS):              | All components of this product are included on this Inventory/List, or are otherwise exempt.                                         |
| Korea (KECL):              | All components of this product are included on this Inventory/List, or are otherwise exempt.                                         |
| New Zealand (NZIoC):       | Some but not all components are listed on this inventory. Please contact productstewardship@zeonchemicals.com for more information.  |
| Philippines (PICCS):       | Some but not all components are listed on this inventory. Please contact productstewardship@zeonchemicals.com for more information.  |
| Taiwan (TCSI):             | All components of this product are included on this Inventory/List, or are otherwise exempt.                                         |
| Thailand (TECI)            | Some but not all components are listed on this inventory. Please contact productstewardship@zeonchemicals.com for more information.  |
| United States (TSCA):      | All components of this product are included on the TSCA Inventory, with a commercial designation of Active, or are otherwise exempt. |
| Vietnam (VNECI):           | All components of this product are included on this Inventory/List, or are otherwise exempt.                                         |

### United States Regulatory Status

### TSCA (Toxic Substance Control Act)

This product contains the following chemical(s) subject to TSCA 12(b) export notification: None

TSCA Significant New Use Rules (SNUR): None

### EPCRA (Emergency Planning and Community Right to Know Act)

Section 311/312 (SARA Title III) Hazard Categories: None

Section 313 (SARA Title III) Toxic Chemical Release Inventory Reporting:

This product contains the following EPCRA Section 313 chemical(s) exceeding the *de minimis* amount subject to reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (40 CFR 372):

| Chemical Name | CAS Number | Percent by Weight |
|---------------|------------|-------------------|
| None          |            |                   |

### State Legislation

California Proposition 65: **WARNING:** This product can expose you to Toluene, Methanol, which is(are) known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### SECTION 16: Other information

#### National Fire Protection Association:

Health Hazard: 2  
Fire Hazard: 1  
Instability Hazard: 0  
Special Hazard: None

#### Hazardous Materials Identification System:

Health: 0  
Flammability: 1  
Physical Hazard: 0  
PPE Code To be determined by workplace conditions.

#### Abbreviations:

ANSI: American National Standards Institute  
APS: Average Particle Size in microns  
BCF: Bioconcentration Factor  
CFR: Code of Federal Regulations  
EC<sub>50</sub>: Effective Concentration, 50%  
GHS: Globally Harmonized System for Classification and Labeling of Chemicals  
HCS: Hazard Communication Standard  
IARC: International Agency for Research on Cancer  
ICAO: International Civil Aviation Organization  
LC<sub>50</sub>: Lethal Concentration, 50%  
LD<sub>50</sub>: Lethal Dose, 50%  
NTP: National Toxicology Program  
OSHA: Occupational Safety and Health Administration  
SARA: Superfund Amendment and Reauthorization Act  
SDS: Safety Data Sheet  
STOT: Specific Target Organ Toxicant  
U.S.: United States

**Prepared by:** This SDS was prepared by Zeon Specialty Materials Inc..

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**User's Responsibility:** This bulletin cannot cover all possible situations which the user may experience during processing. Each aspect of your operation must be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin must be provided to your employees or customers. It is your responsibility to use this information to develop appropriate work practice guidelines and employee instructional programs for your operation.

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**END of SDS**